How do you take the first step towards an energy efficient future?

Low-voltage induction motors according to the new efficiency standard and new efficiency classes

Answers for industry.
EU Regulation 640/2009 and IEC 60034-30
New definitions, new efficiency classes

Background
Comprehensive legislation has been passed in the European Union with the objective to reduce the energy consumption and therefore CO₂ emissions. Energy usage and the efficiency of induction motors in the industrial environment is discussed in the EU Regulation 640/2009. This regulation does apply for all countries of the European Union. The standard IEC 60034-30: 2008 defines efficiency classes for 50 and 60 Hz and stipulates, worldwide, which motors are involved and which exceptions apply. The EU Regulation is essentially based on this standard.

New nomenclature
New efficiency classes have been defined in IEC 60034-30 for induction motors (IE = International Efficiency):
- IE1 (Standard Efficiency)
- IE2 (High Efficiency)
- IE3 (Premium Efficiency)

New measuring techniques to determine the efficiency
In addition to the new nomenclature, the measuring technique has also changed: With the new measuring technique IEC 60034-2-1:2007, the stray load losses are no longer assumed to be a lump sum value of 0.5%; instead, they are determined by making measurements.

This means that the nominal efficiencies decrease from EFF1 to IE2 or EFF2 to IE1 respectively, although nothing changes at the motor - neither technically nor physically.

Previously: $P_{UL} = 0.5\%$ as lump sum value
Now: $P_{UL} =$ individual measurement
$P_{UL} =$ load-dependent stray-load losses

The efficiencies specified in IEC 60034-30 should be determined corresponding to IEC 60034-2-1:2007. This part has been valid since November 2007 and from November 2010 onwards replaces the previous IEC 60034-2 part of the standard. What is new: the actual additional losses are now measured and are no longer added as lump sum.

As an example the efficiencies for three IE2 motors according to the new as well as the old measuring techniques are listed in the following table.

<table>
<thead>
<tr>
<th>Power (kW)</th>
<th>Previous EFF measuring technique (incl. lump sum losses) EN/IEC 60034-2:1996 50 Hz</th>
<th>New technique to determine losses acc. to IEC 60034-2-1: 2007 50 Hz</th>
<th>New technique to determine losses acc. to IEC 60034-2-1: 2007 60 Hz</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.5 kW 4-pole</td>
<td>89.2%</td>
<td>88.2%</td>
<td>89.5%</td>
</tr>
<tr>
<td>45 kW 4-pole</td>
<td>93.9%</td>
<td>93.1%</td>
<td>93.6%</td>
</tr>
<tr>
<td>110 kW 4-pole</td>
<td>95.9% (not defined acc. to CEMEP)</td>
<td>94.5%</td>
<td>95.0%</td>
</tr>
</tbody>
</table>

** still being coordinated
The changes become effective on these dates

From 16.06.2011
The legally specified minimum efficiency IE2 for induction motors in S1 duty must be maintained according to the EU regulation

From 1.1.2015:
The legally specified minimum efficiency must be maintained for power ratings from 7.5 kW to 375 kW or as alternative, an IE2 motor plus frequency inverter

From 1.1.2017:
The legally specified minimum efficiency IE3 must be maintained for power ratings from 0.75 kW up to 375 kW or as alternative, an IE2 motor plus converter

NEMA motors

Currently, EPAct defines the minimum efficiency (IE2) for power ratings from 1 to 200 HP, 2/4/6-pole, voltages of 230 V and 460 V. A series of exceptions apply.

From 12.2010, EISA extends the legal minimum efficiency requirements and the following motors must fulfill the NEMA Premium Level (IE3):
- 1-200 HP
- 2/4/6 pole
- 230 V, 460 V

Further, for instance, the following motors must comply with the NEMA Energy Efficient Level (IE2):
- 201-500 HP
- 2/4/6 and 8 pole
- All voltages < 600 V with the exception of 230 V and 460 V
- Footless motors (IM B5)
- NEMA Design C (increased starting torque)

For details, refer to NEMA MG1, Table 12-11.
What changes?

The nominal voltage changes
With the introduction of IE specifications on the rating plate, the rated voltage (e.g. 400 VΔ / 690 VΥ) is stamped together with the associated efficiency. Voltage range data is eliminated (e.g. 380 - 420 VΔ). The reason for this is that the transition period for extended line supply voltage tolerances already expired worldwide back in 2007.

The rating plate changes
The technical data on the rating plate change as follows:

- **Efficiency:** The efficiencies stipulated by the standard are now specified.
- **Current:** The rated current changes as a result of the lower efficiency value.
- **Nominal voltage:** The voltage range is no longer specified, previously 380 - 420 V, new 400 V.

Changes relating to orders since 1.11.2009
Since 01.11.2009 (order entry), Siemens AG stamps all standard catalog motors, which are subject to the law, with the efficiency classification / nomenclature IE1 or IE2.

Regarding the standard, the motors will be changed over from today's EFF nomenclature to the IE nomenclature specified by law in the future (e.g. EFF2 → IE1).

Please take into account that under certain circumstances, this can result in changes in your documentation.

Changes on deliveries after the 16.6.2011
Siemens will not deliver IE1 motors after 16.6.2011, because from 16.6.2011 only motors with efficiency IE2 or IE3 may be marketed in the European Economic Area (EEA). Motors that are exempt from the EU regulation will be delivered on demand in IE1. Outside the EEA the national terms of delivery are valid, this means that IE1 motors may still be delivered.

Order your motors just as before using the identical Order No. as for EFF motors:
- We offer a broad spectrum of IE1 motors ex stock.
- Additionally we have already many IE2 motors ex stock available. The IE2 stock will be expanded with various motor types.

New rating plates

### IE2 for all motors (acc. to EuP legislation)

<table>
<thead>
<tr>
<th>Year</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>2009</td>
<td></td>
</tr>
<tr>
<td>2010</td>
<td></td>
</tr>
<tr>
<td>2011</td>
<td>Change to the law from 16.06.2011</td>
</tr>
<tr>
<td>2015</td>
<td>IE2 minimum efficiency is mandatory for induction motors 0.75 kW - 375 kW</td>
</tr>
<tr>
<td>2017</td>
<td></td>
</tr>
</tbody>
</table>

### IE1/IE2 motors available from Siemens

<table>
<thead>
<tr>
<th>Date</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>01.11.2009</td>
<td>Since 1.11.09, Siemens stamps standard motors with IE data</td>
</tr>
<tr>
<td>01.11.2009</td>
<td>IE1 and IE2 available for induction motors 0.75 kW - 375 kW</td>
</tr>
</tbody>
</table>

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- Additionally we have already many IE2 motors ex stock available. The IE2 stock will be expanded with various motor types.

### New rating plates

#### Country of manufacture
Germany, Czech Republic, ...

#### IE Class logo

#### Rated voltage (no voltage range)

#### IE Class and efficiency

<table>
<thead>
<tr>
<th>Siemens</th>
<th>Country of manufacture</th>
<th>IE Class logo</th>
<th>Maximum ambient temperature</th>
<th>IE Class and efficiency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Made in Germany</td>
<td>93kg IM B3 160L IP55 Th.Cl.155 (F)</td>
<td>50Hz 400/690V Δ/Y</td>
<td>60Hz 660V Δ</td>
<td>18,5kw 2940/min cos φ 0,91 IE1-89,3%</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Made in Germany</td>
<td>120kg IM B3 160L IP55 Th.Cl.155 (F)</td>
<td>50Hz 400/690V Δ/Y</td>
<td>60Hz 460V Δ</td>
<td>18,5kw 33,0A cos φ 0,92 IE2-90,9%</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### NEMA NOM.EFF 91,0% 25,OHP

#### DESIGN A CODE J CC 032A

#### MG1-12 TEFC SF 1.15 CONT

#### NEMA NOM.EFF 91,0% 25,OHP

#### DESIGN A CODE J CC 032A

#### MG1-12 TEFC SF 1.15 CONT
We can offer you an energy efficient future

By making the decision to use energy efficient drives, you can lower your energy costs and have a positive effect on the environment.

Analyzing the drive technology in your plant can lead to significant cost-saving potential that you may not be aware of. We can help you discover this by offering suitable tools, for example, SinaSave to calculate the payback time of drives, and also with our products – creating a secure investment in an efficient future!

Future standard – already today.
Siemens has already implemented the change over from the EFF labelling to the IE nomenclature which is to be legally specified in the future. From 16.06.2011, IE1 standard motors (previously EFF2) may no longer be marketed in the European Economic Area. From this date onwards, it is a legal requirement that all standard motors, which are sold into the market, must comply with the IE2 classification as a minimum.

Unless you already have a policy of purchasing EFF1 motors, this means that you must make the change to the higher class of motor from EFF2 (IE1) to IE2 at the latest by 16.06.2011. For projects with longer run times, the changeover to IE2 must already have been completed by this date. Please note, the motor types, weights, dimensions etc will change.

Take the first step:
Effective immediately, you can help to protect the environment by using IE2 motors and in the process save energy and cost.

With Siemens, you are optimally equipped for the future. We can help you to ensure that your company makes the changeover on time.

Simply talk to your Siemens contact partner in your region.

Plan today with the higher class IE2 motor.
In addition to the catalog motors, we offer motors in IE1 and IE2 ex stock. This means that IE2 motors are available with short delivery times.
IE3 motors are available by catalog or on request at any time.
Customer-specific motors must be checked to determine whether or not they must be changed over to IE2.

All this means that you are already equipped for the future today: Use IE2 motors and reduce your costs.

Comparison of IE1 and IE2 motor types?

<table>
<thead>
<tr>
<th>Motor IE1 (previously EFF2)</th>
<th>Frame size</th>
<th>Changeover to IE2 (previously EFF1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1LA7</td>
<td>80 - 90</td>
<td>1LA9</td>
</tr>
<tr>
<td>1LA7/1LE1002</td>
<td>100 - 160</td>
<td>1LE1001</td>
</tr>
<tr>
<td>1LA5</td>
<td>180 - 200</td>
<td>1LA9</td>
</tr>
<tr>
<td>1LA5</td>
<td>225</td>
<td>1LG6</td>
</tr>
<tr>
<td>1LG4</td>
<td>180 - 315</td>
<td>1LG6</td>
</tr>
<tr>
<td>1LA8</td>
<td>315 - 355</td>
<td>1LA8 (the motors already fulfill IE2 today)</td>
</tr>
<tr>
<td>Ex motors: zones 2, 21 + 22, type of protection n or dust explosion protection</td>
<td>80 - 315</td>
<td>Minimum efficiency IE2 according to EU Regulation is not specified. However, Siemens will mark all frame sizes corresponding to the IE standard.</td>
</tr>
<tr>
<td>Ex motors zone 1, types of explosion protection d and e</td>
<td>80 - 315</td>
<td>Minimum efficiencies acc. to EU Regulation are not specified. Loher labels all frame sizes corresponding to the standard with IE.</td>
</tr>
</tbody>
</table>

A concept with future.
The second level of the EU regulation becomes effective in 2015 to replace inefficient process controls e.g. throttle valves by energy-saving solutions. Applications with frequency converter may still be operated with IE2 motors. Only motors which are operated directly at the mains supply must be designed in IE3. Therefore check now whether you use the future concept with an IE2 motor plus frequency converter already today.
Additional information

International Efficiency information
www.siemens.com/international-efficiency

Energy-efficient drives
www.siemens.com/energysaving

Payback calculator
www.siemens.com/sinasave

Configurator for drives
www.siemens.com/dt-configurator

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